DWG. SCALE:1 (D) PLUT SCALE: 5/32=1 8 5 6 3.06 [77.85] 1.63 [41.28] 2.88 [73.03] 01 1.87 (47.50)( YP.) 16X 1/2-13 UNC HEX NUT WELDED В PREPARATION AS NEEDED TO PRODUCE SEALED CORNER PL 1/4" x 3.00 [76.20] CRS \*\*- LEAD LIMED PANELS SHALL BE CONSTRUCTED FROM SINKEL EMPERCED SHEET FREE OF COMER BICLUSION, FESSIORS VORES AND ALL OTHER DETRIBUTION, FESSIORS VORES AND ALL OTHER DETRIBUTION, DEFECTS, MATERIAL SHALL BE LEAD GRADE "C" TO COMIN', WITH FEDERAL SPECIFICATION OLD/20. HUTHO'S HALL MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL RADIATION GUIDE LINES: NBS HANDBOOK 111 AND 114, AND 124 AND DOE ORDER #48.01.1 0 TYP. 3/16 2-6 12 GA. SHEET 6.85 [174.00] - un nu .85 [21.60] CORNER SEALED WELD SHEET BLANK @ CORNER • • .73 [18.30] TACK-30" STAGGER 3/32 2-8 1/4 THK, LEAD MC 6 x 16.3 (TYP. @ 4 SIDE) R.18 [4.57] A2285901 SECTION AROUND PERIMETER TYP. 3/16 2-6 SHEET BEND SCALE: 1=2 J.S. PALANCAR 6/5/95 D. SHU T. SANCHEZ 6/15/9 T. KUZAY H1 MBES ROOF #1 WELDMENT CONNECTION 1/4" x 4.00M x .25M SANCHEZ/CORC LEEER96 SIDING PREPARATION T. SANCHEZ 6/15/9 TYPICAL DETAIL 01 CHANGE TO SIZE-D, MAKE ROOM FOR 2 UNISTRUTS & ASIGER RESC 1 1/23/97 D P41050903-960901-01 8 6